

**INTRODUCING...**  
**The NEW “DRAG RACE” SPORTSMAN SERIES for**  
**BIG BLOCK CHEVY V8.**

**Designed with Isky’s New Exclusive...**  
**Profile Expansion™ Technology**



Part No. Std. Bearing Size Std. Firing Order	Part No. Std. Bearing Size 4/7 Swap	Part No. 55-MM Brg Size 4/7 Swap	Cubic Inch	Valve Lift	Adv Dur	.050 Dur	Lobe Centers
396765	396765-4/7	—	540 CI	.808" .765"	310° 320°	282° 292°	110
396808	396808-4/7	—	555 CI	.808" .765"	318° 328°	284° 298°	112
396809	396809-4/7	—	572 CI	.808" .765"	318° 336°	288° 308°	114
396867	396867-4/7	396867-5547	622 CI	.867" .808"	318° 348°	288° 306°	117

More New Profiles with Profile Expansion™ Technology										
							(Rocker Arm Ratio)			
Type of Cam	Lobe Lift	Adv Dur	.050 Dur	100" Dur	.200" Dur	.300" Dur	Valve Lift 1.5	Valve Lift 1.6	Valve Lift 1.7	Master No.
Hydraulic Lift Rule:	.280"	276°	236°	204°	134°	—	.420"	.448"	.476"	H-738
	.280"	284°	244°	211°	140°	—	.420"	.448"	.476"	H-737
Oval Track .842" Dia.	.300"	284°	240°	208°	147°	—	.450"	.480"	.510"	H-735
	.300"	292°	248°	216°	154°	—	.450"	.480"	.510"	H-736
Hydraulic Roller: Small Block Chevy V-8 Fat Roller	.326"	256°	209°	177°	126°	56°	.489"	.522"	.554"	HR-745
	.350"	266°	222°	192°	142°	78°	.525"	.560"	.595"	HR-746
	.373"	270°	222°	191°	144°	92°	.560"	.597"	.634"	HR-759
	.373"	274°	226°	196°	149°	96°	.560"	.597"	.634"	HR-760
Hydraulic Roller: Big Block Chevy V-8 and Ford 302 - HO-V-8 Fat Roller	.373"	278°	230°	200°	154°	100°	.560"	.597"	.634"	HR-761
	.372"	282°	236°	204°	152°	93°	—	.595"	.632"	HR-762
	.372"	286°	240°	208°	156°	97°	—	.595"	.632"	HR-763
	.372"	290°	244°	212°	160°	101°	—	.595"	.632"	HR-764
	.372"	294°	248°	216°	164°	105°	—	.595"	.632"	HR-682
	.372"	298°	252°	220°	168°	108°	—	.595"	.632"	HR-683
	.372"	302°	256°	224°	172°	112°	—	.595"	.632"	HR-680
	.372"	306°	260°	228°	175°	114°	—	.595"	.632"	HR-726
.372"	310°	264°	232°	179°	116°	—	.595"	.632"	HR-681	